

**Report
On
Internship Training Programme
(OIP-2025)
Chemical Process Technology**

Submitted in Partial Fulfilment of the Requirements for the mandatory Industrial Internship training Programme

**Submitted by:
Aayush Kumar
Guru Ghasidas Vishwavidyalaya**

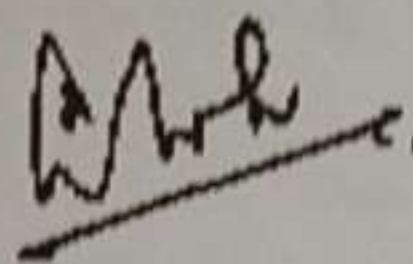
Dates: 5th June to 15th July, 2025

Indian Institute of Chemical Engineers(IIChE)

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Certificate from the IICChE

This is to certify that **Aayush Kumar** from **GURU GHASIDAS VISHWAVIDYALAYA** successfully completed online summer internship programme in our organization. The matter embodied in this report is a genuine to the best of our knowledge and belief and has not been submitted before, neither to this Institute nor to any other organization for the fulfilment of the requirement of any course of study. During her internship tenure in IICChE, we found her as a hardworking, sincere, and diligent person and her behaviour and conduct was good. We wish her all the best for her future endeavour.



Chief Coordinator, OIP-2025

Preface

Objectives of Online Internship Program

- Assist the student's development of employer-valued skills such as teamwork, communications and attention to learn Engineer's responsibilities and ethics.
- Enhance and/or expand the student's knowledge of a particular area(s) of skill.
- Expose the student to professional role models or mentors who will provide the student with support in the early stages of the internship and provide an example of the behaviours expected in the intern's workplace.
- To familiarize with various materials, processes, products and their applications along with relevant aspects of technology and troubleshooting.
- To gain experience in writing technical report/project.

Course Outcome

- Provides basic idea of different real life industrial processes, problems, trouble shooting, decision making and preventive maintenance techniques and professional culture of industry, work ethics and attitudes in industry. The different live situation, trouble shooting and modern technological application.
- Provides course materials to the students for reference (in PDF format). The study materials have been shared with the students through IICChE for its record.
- Improves to deal with the assignments which has been given for the solution / conceptual ideas based on discussion during the tutorial class.
- Helps to understand the importance of the application of modern tools for the industrial automation / up-gradation / scale-up.
- Develops conceptual theory in the regular class room discussion and its application in real-life industrial problem resolution.
- Gives primary idea to analyse Case studies based on real life application.

SUMMER TRAINING REPORT
AT
NATIONAL THERMAL POWER CORPORATION (SIPAT)
ON
WATER CHEMISTRY FOR POWER PLANT WITH SPECIFIC REFERENCE TO
SUPERCRITICAL BOILER
(June 2025-July 2025)



(SUBMITTED BY)
ABHISHEK KUMAR
(ROLL NUMBER: 22021103)
(ENROLLMENT NUMBER: GGV/22/01503)
(2025-26)



Department of Chemical engineering
GURU GHASIDAS VISHWAVIDYALAYA
BILASPUR (C.G.) 495009

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1. Abstract
2. Introduction
3. About organisation
4. Description of Supercritical Boiler
5. All Volatile Treatment (AVT)
6. Oxygenated Treatment (OT)
7. Comparison between AVT and OT Treatment
8. Conclusion

1. ABSTRACT

Water chemistry plays a critical role in ensuring the efficiency, safety, and longevity of power plant operations, particularly in supercritical boilers used in modern thermal power plants like NTPC Sipat Super Thermal Power Station. Supercritical boilers operate at high temperatures and pressures, necessitating stringent water quality to prevent corrosion, scaling, and fouling in boiler tubes and turbine system. This report explores the significance of maintaining the key parameters of water such as pH, dissolved oxygen, and conductivity to enhance thermal efficiency and minimize downtime. Emphasis is placed on the unique challenges posed by supercritical boiler systems, including the need for ultra-pure water to withstand extreme operating conditions and implementation of advanced treatment processes like AVT (All Volatile Treatment), OT (Oxygenated Treatment), Phosphate Treatment, demineralisation and chemical dosing. By analysing the water chemistry practices at NTPC Sipat, which sources water from the Hasdeo River, this study highlights the critical relationship between water quality and operational performance, underscoring the importance of robust water management strategies in achieving sustainable and efficient power generation.

Training Certificate



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CERTIFICATE OF VOCATIONAL TRAINING - 2025
व्यावसायिक प्रशिक्षण प्रमाण पत्र - 2025

THE CERTIFICATE IS AWARDED TO
ABHISHEK KUMAR

VT Roll No -VT25CHEM006

Branch - CHEMICAL ENGINEERING

Name of College/Institute - GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR

For satisfactorily completing **Vocational Training at NTPC, Sipat, Bilaspur** for a period of four weeks from 16/06/2025 to 15/07/2025. The participant has successfully completed the course and has also completed the project assigned to him/her as part of this course. We wish him/her a bright and successful future.



DATE -19/07/2025

Ref No. RLI/SIPAT/VT/CERT/2025/VT25CHEM006

Nakka Ramesh
Sr. Manager (RLI)

KV Prasad
GM & Head (RLI-Simulator)

FUEL FROM WASTE PLASTIC

A Project Report

In Fulfilment of the Requirement for Award of Degree of
Bachelor of Technology of the 3rd Year in Chemical Engineering

Submitted By

Abhishek Singh (22021104)

Under the Guidance of

Dr. Prateek Khatri

Assistant Professor



DEPARTMENT OF CHEMICAL ENGINEERING
NATIONAL INSTITUTE OF TECHNOLOGY, ROURKELA (ODISHA)

July 2025

CERTIFICATE

Certified that the Major Project Report entitled "*FUEL FROM WASTE PLASTIC*" submitted by Abhishek Singh & Vineet Yadav of B.Tech. 7th Semester, in partial fulfillment of the requirements for the award of degree in Bachelor of Technology (B. Tech) in Chemical Engineering, is according to the students their own investigation carried out by them in the Department of Chemical Engineering, School of Studies of Engineering & Technology, GGV, during the session 2025-26.

Dr. Amit Jain

HoD

Department of Chemical Engineering
SoS of Engineering & Technology, GGV

Dr. Prateek Khatri

Supervisor

Department of Chemical Engineering
National Institute of Technology, Rourkela

ABSTRACT

Plastic waste poses a significant environmental challenge due to its non-biodegradable nature and increasing accumulation. This project explores the conversion of waste plastic into valuable fuel through the process of pyrolysis, a thermochemical decomposition method conducted in an oxygen-free environment at elevated temperatures. The main objective is to address the dual issues of plastic pollution and energy demand by transforming commonly discarded plastics such as polypropylene (PP) and polyethylene (PE) into liquid fuel, gas, and char. The experimental setup involves shredding, cleaning, and feeding plastic waste into a reactor, followed by heating to temperatures between 300–500°C. The resulting vapors are condensed to yield oil, which exhibits properties similar to conventional diesel. The process not only reduces plastic waste but also produces a cost-effective and sustainable alternative fuel, with potential for broad industrial and commercial application[2][6][8].

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SUMMER TRAINING REPORT
AT
NATIONAL THERMAL POWER CORPORATION (SIPAT)
ON
WATER CHEMISTRY FOR POWER PLANT WITH SPECIFIC REFERENCE TO
SUPERCRITICAL BOILER
(June 2025-July 2025)



(SUBMITTED BY)

ADARSH KUMAR

(ROLL NUMBER: 22021105)

(ENROLLMENT NUMBER: GGV/22/01505)

(2025-26)



Department of Chemical Engineering
GURU GHASIDAS VISHWAVIDYALAYA
BILASPUR (C.G.) 495009

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For satisfactorily completing **Vocational Training at NTPC, Sipat, Bilaspur** for a period of four weeks from 16/06/2025 to 15/07/2025. The participant has successfully completed the course and has also completed the project assigned to him/her as part of this course. We wish him/her a bright and successful future.



DATE -19/07/2025

Ref No. RLI/SIPAT/VT/CERT/2025/VT25CHEM042

Nakka Ramesh
Sr. Manager (RLI)

KV Prasad
GM & Head (RLI-Simulator)

A
Internship Report



**Submitted in partial fulfillment of the requirement of the degree of
Bachelor Of Technology of the 4th Year
In
Chemical Engineering**

Submitted by

Name

Adarsh P

RollNo.

22021106

DEPARTMENT OF CHEMICAL ENGINEERING

School Of Studies Engineering & Technology

GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)

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July 2025

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Nakka Ramesh
Sr. Manager (RLI)

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Ref No. RLI/SIPAT/VT/CERT/2025/VT25CHEM016

GURU GHASIDAS VISHWAVIDYALAYA
BILASPUR - 495009



Summer Internship Report

Internship From NTPC Sipat



On

Water Chemistry For Power Plants: with specific References
Supercritical Boilers

Submitted by

Ajay Ghildiyal (22021107)

Guided by

Mr. Nakka Ramesh

DEPARTMENT OF CHEMICAL ENGINEERING
School Of Studies Engineering & Technology
GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)
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July 2025



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DATE -19/07/2025

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Sr. Manager (RLI)

KV Prasad
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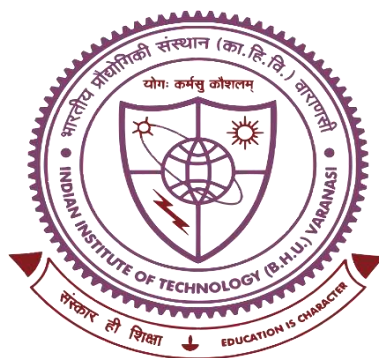
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BILASPUR– 495009



Summer Internship Report

Internship Done in:

INDIAN INSTITUTE OF TECHNOLOGY
(BHU) VARANASI– 221005



On

**Assessment of Particulate Matter (PM_{10} , $PM_{2.5}$, PM_1) concentration and its
Health-Relevant Oxidative Potential**

Name: Akshat Pandey

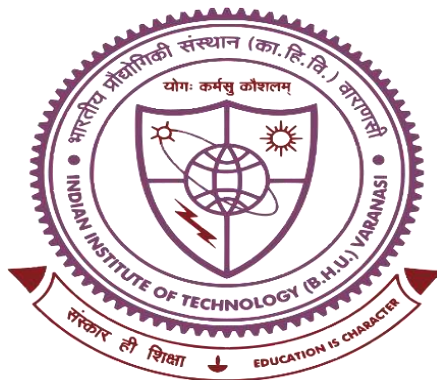
Roll No.: 22021108

Branch: Chemical Engineering

Semester: - 7th

Guided By: - Prof R S Singh

Internship Duration: 10th May 2025 to 12th July 2025



Department of Chemical Engineering & Technology
INDIAN INSTITUTE OF TECHNOLOGY (BHU)

VARANASI-221005

CERTIFICATE

This is to certify that, project entitled “Assessment of Particulate Matter (PM_{10} , $PM_{2.5}$, PM_1) concentration and its Health-Relevant Oxidative Potential” has been prepared and submitted by Mr. Akshat Pandey. He successfully completed a report on training on Oxidative Potential using DTT assay from the 10 May to 12 July 2025. His performance for this program was satisfactory. He has undergone fair exposure of Bioremediation, processing analysis, and report preparation.



Dr. Ram Sharan

Singh (Supervisor)

Department of Chemical Engineering & Technology
IIT (B.H.U.), Varanasi

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TRAINING CERTIFICATE

Name of the Student Akshat Pandey
Father's Name Mr. Ajay Kumar Pandey Mother's Name Mrs. Shail Pandey
Name of the Institute/College Guru Ghasidas Vishwavidyalaya
Course B.Tech Branch Chemical Eng. Semester 7th

Week / Month	Date		Actual working days put in	Remarks	Signature of the Supervisor
	From	To			
1 st	17/05/2025	18/05/2025	02	SATISFACTORY	<u>[Signature]</u>
2 nd	19/05/2025	25/05/2025	06	— Do —	<u>[Signature]</u>
3 rd	26/05/2025	01/06/2025	06	— Do —	<u>[Signature]</u>
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7 th	23/06/2025	29/06/2025	06	— Do —	<u>[Signature]</u>
8 th	30/06/2025	11/07/2025	11	— Do —	<u>[Signature]</u>

Conduct The candidate is hard worker, sincere and dedicated.
Other remarks, if any He completed the assigned work satisfactorily.

[Signature] 11/7/25
Signature of Head of the Department/
Coordinator of the School

विभागाध्यक्ष/Head
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Coordinator
Training and Placement Cell

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समन्वयक/Coordinator
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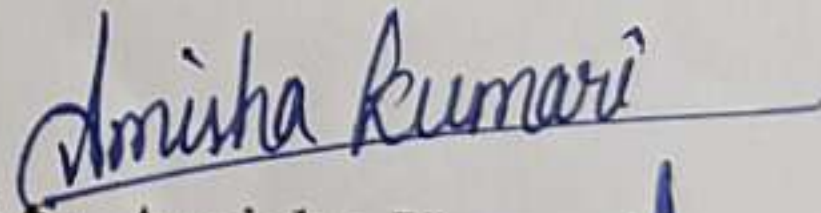
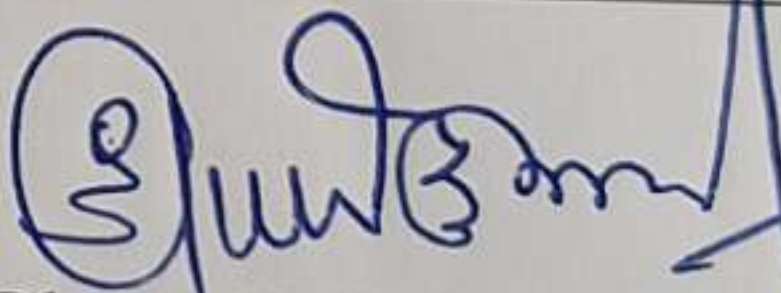
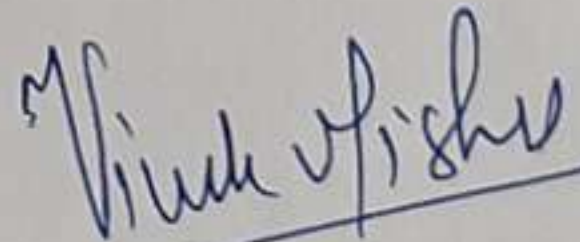
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Project report

on

**Determination of system head for Overhead Storage
Tank new makeup line towards optimising pump
size**

Prepared by	 Ms. Amisha Kumari
Checked by	 Pankaj P. Bhuse, PESS, RRSD, RG, BARC
Issued by	 Vivek Mishra, Head PESS, RRSD, RG, BARC

विवेक मिश्रा / Vivek Mishra
अध्यक्ष, परमाणु अनुसंधान केंद्र / Head, PESS, RRSD
भारत सरकार / Government of India
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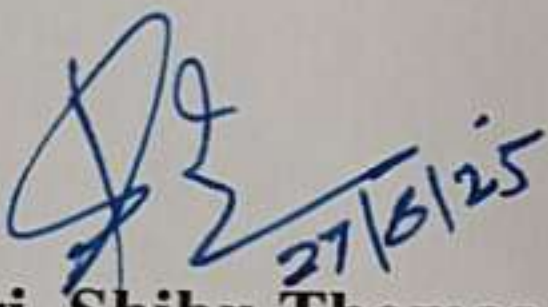


**Bhabha Atomic Research Centre
Research reactor Services Division
Performance Evaluation and Safety Section**

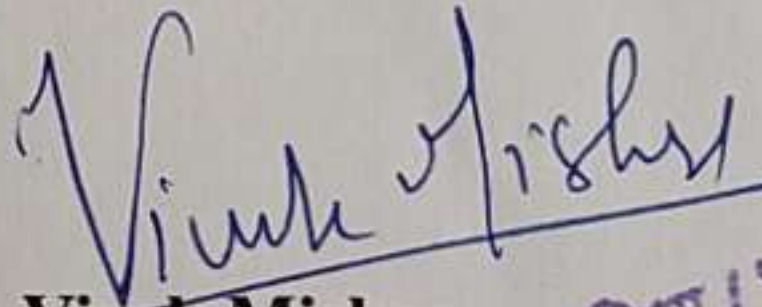
CERTIFICATE OF PROJECT COMPLETION

This is to certify that Ms Amisha Pandey, 3rd year chemical engineering student from Guru Ghasidas Vishwavidyalaya, Bilaspur has successfully completed her project work on "Determination of system head for Overhead Storage Tank new makeup line towards optimising pump size" under my guidance from dated 15th May 2025 to 30th June 2025.

We wish her the best wishes for her future endeavours.


Shri. Shibu Thomas
Head, Research reactor Services Division

शिवू थॉमस / SHIBU THOMAS
अध्यक्ष, आरआरएसडी / Head, RRSD
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Shri. Vivek Mishra,
Project Guide
Head, PESS, Research reactor Services
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अध्यक्ष, आरआरएसडी / Head, PESS, RRSD
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ट्रॉम्बे, मुंबई / Trombay, Mumbai - 400085

Abstract

Dhruva is a 100 MW research reactor. It has three cooling stages to extract the heat from the reactor core during its operation and for decay heat removal during reactor shutdown. It uses heavy water as primary heat transport medium to safely remove heat and maintain reactor performance. Demineralised light water, used in secondary cooling loop receives heat from heavy water through intermediate heat exchangers. The heat from the secondary loop is transferred to sea water as UHS.

Dhruva has Over Head Storage Tank (OHST) and Underground Dump tank. Cooling water flows from OHST to dump tank after decay heat removal. To ensure continuous cooling, water from dump tank is pumped back to Overhead tank to make up the water level in OHST. It consists of two pipelines of sizes, 250 mm & 150 mm, two centrifugal pumps along with necessary valves and fittings.

Recently new makeup line has been installed and commissioned. It was observed that the desired flow of 3600 lpm is obtained by throttling discharge valves of pumps which is indicative of oversizing of piping. This project work is aimed to determine system head for the flowrate of 3600 lpm and to optimize pump sizing for the same.

The project work covers the detailed analysis of makeup line for the determination of length of pipeline, comprehensive hydraulic calculation, considering flow velocity, Reynolds number, friction factor using the Swamee-Jain equation, and resulting head loss at different flow rates. **The analysis clearly indicates that the system head is 46 m against desired flow of 3600 lpm. For our desired flow of 3600 lpm and head of 46 m, it is validated that system head curve intersects with the pump performance curve for the impeller diameter of 380 mm.**

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GURU GHASIDAS VISHWAVIDYALAYA
BILASPUR - 495009



Summer Internship Report

Internship From NTPC Sipat



On
How To Achieve Zero Liquid Discharge In Power Plant

Submitted by

Ankit Raj (22021110)

Guided by

Mr. Nakka Ramesh

DEPARTMENT OF CHEMICAL ENGINEERING
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GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)
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July 2025

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Nakka Ramesh

Nakka Ramesh

Sr. Manager (RLI)

KV Prasad

KV Prasad

GM & Head (RLI-Simulator)

Ref No. RLI/SIPAT/VT/CERT/2025/VT25CHEM018



OIL AND NATURAL GAS CORPORATION LTD.

CBM ASSET

1st Floor, H.S.C.L. Building Near Naya More, Bokaro-827001

This is to certify that Mr./Ms. a student of

..... ANKUR KUMAR
GURU GHASIDAS VISWAVIDYALAYA BILASPUR (C.G.)

has undergone Summer / Winter / Industrial Training at ONGC from 13.05.2025 to 27.06.2025

He/She has successfully completed his / her Project Work on "CBM GAS PROCESSING & CO2 REMOVAL SYSTEM" in discipline of B.TECH. (CHEM. ENG.) during

the Training, he/she took keen interest in the assigned work.

We wish him/her all success in his/her academic endeavours and life.

Date : 27/06/2025

Place : Bokaro

CGM (HR)-Head HR



ONGC CBM ASSET, BOKARO

Summer Industrial Training Report on
**“CBM GAS PROCESSING AND CO₂ REMOVAL
SYSTEM”**

(13.05.2025 - 27.06.2025)

ANKUR KUMAR
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SCHOOL OF STUDIES OF ENGINEERING AND TECHNOLOGY
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TRAINEE DETAILS



Submitted to:

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BRANCH	CHEMICAL ENGINEERING
YEAR/ SEMESTER	3 rd YEAR/ 6 th SEM
REPORT TITLE	CBM GAS PEOCESSING AND CO ₂ REMOVAL SYSTEM
DURATION	13.05.25 – 27.06.25

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**GURU GHASIDAS VISHWAVIDYALAYA
BILASPUR - 495009**

Summer Internship Report

Internship From NTPC SIPAT



On
HOW TO ACHIEVE ZERO LIQUID DISCHARGE IN POWER PLANTS

Submitted by

Anwar Sahil Ali (22021112)

Guided by

Mr. Nakka Ramesh

DEPARTMENT OF CHEMICAL ENGINEERING
School Of Studies Engineering & Technology
GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)
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July 2025

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DATE -19/07/2025

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GURU GHASIDAS VISHWAVIDYALAYA
BILASPUR - 495009



Summer Internship Report
Internship From NTPC Sipat



On

Water Chemistry For Power Plants: with specific Reference to
Supercritical Boilers

Submitted by

Aryan Singh (22021113)

Guided by

Mr. Nakka Ramesh

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GURU GHASIDAS VISHWAVIDYALAYA
BILASPUR (C.G.)



A

PROJECT REPORT

ON

**“Ammonia Recovery and Slippage
Mitigation in Coke Oven Gas Treatment: A
Comparative Study and Major to Reduce
it”**

Submitted in partial fulfilment of the requirement for the award of

BACHELOR OF TECHNOLOGY

IN

CHEMICAL ENGINEERING

Guided by:

Mr. Anand Shukla

GM, CO & CCD

Submitted by:

Astha Agrawal

(22021114)

DEPARTMENT OF CHEMICAL ENGINEERING

School Of Studies Engineering & Technology

GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)

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भिलाई इस्पात संयंत्र
BHILAI STEEL PLANT

मानव संसाधन विकास विभाग
HUMAN RESOURCES DEVELOPMENT DEPARTMENT

प्रमाणपत्र
CERTIFICATE

प्रमाणित किया जाता है कि श्री / कुमारी
This is to certify that Shri / Ku.

Astha Agrawal

पंजीयन क्र.
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सेमेस्टर विद्यार्थी
..Sixth.... Sem., student ofB.Tech..... ofG.G.V.,..... College / Institute
(Chemical) Bilaspur

ने अवकाश कालीन प्रशिक्षु के रूप में दिनांक से तक प्रशिक्षण प्राप्त किया ।
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A comparative study and major to reduce it”

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भिलाई, दिनांक

Bhilai, Dated *05/07/2025*

Incharge (Training)

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आयुक्त, मानव संसाधन विकास विभाग
SAIL, Bhilai (C.I.R.)



NTPC SIPAT SUMMER INTERNSHIP REPORT

A Project Report: -

In Partial Fulfilment of the Requirement for Award of Degree of
Bachelor of Technology of the 4th Year in Chemical Engineering

Submitted By: -

Bishal Sahani (22021116)

Under the Guidance of: -

Mr. Nakka Ramesh

**Vocational Training 2025 NTPC Sipat Thermal Power
Station**



**DEPARTMENT OF CHEMICAL ENGINEERING
SCHOOL OF STUDIES OF ENGINEERING &
TECHNOLOGY
GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR
(C.G.)**

JULY 2025

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Ref.No. RLI/SIPAT/VT/CERT/2025/VT25CHEM035

Nakka Ramesh
Sr. Manager (RLI)

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GM & Head (RLI-Simulator)



SAIL, IISCO STEEL PLANT, BURNPUR, WEST BENGAL

Summer Industrial Training Report on
**“Blast Furnace Coke properties and the influence on Off-gas
Dust”**

(19.05.2025 - 14.06.2025)

BUNTY KUMAR RAJAK
GGV/22/01517
CHEMICAL ENGINEERING



SCHOOL OF STUDIES OF ENGINEERING AND TECHNOLOGY
GURU GHASIDAS VISHWAVIDYALYA, BILSAPUR (C.G), 495009



स्टील अथॉरिटी ऑफ इण्डिया लिमिटेड
STEEL AUTHORITY OF INDIA LIMITED
इस्को इस्पात संयंत्र
ISCO STEEL PLANT
मानव संसाधन-ज्ञानार्जन एवं विकास केन्द्र
HR-LEARNING & DEVELOPMENT CENTRE

Ref. No. : HR- L&D/ 2025/576

Date : 14.06.2025

This is to certify that
Shri Bunt Kumar Rajak

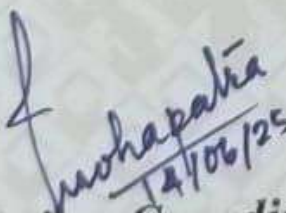
Student of
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Guru Ghasidas Vishwavidyalaya, Bilaspur

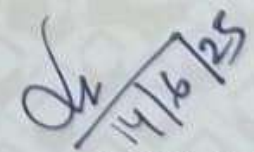
has undergone Industrial Training at our Works
from **19-05-2025** to **14-06-2025**

During the training period, he/she has been given exposure
to various processes in major shops like Coke Ovens, Sinter plant,
Blast Furnace, Basic Oxygen Furnace, Continuous Casting plant,
Mills & other Allied maintenance / services.

His/Her attendance was regular and conduct was
found to be satisfactory.

We wish him/her success in all future endeavours.


Training Coordinator


Head of HR-L&D

CONTENT

1.	INTRODUCTION
2.	SAFETY AWARENESS
3.	SHOP DESCRIPTION • RAW MATERIAL HANDLING PLANT (RMHP) • SINTER PLANT • COKE-OVEN • BLAST FURNACE • STEEL MELTING SHOP(SMS) AND CONTINOUS CASTING SHOP (CCS) • WIRED ROD AND BAR MILL • UNIVERSAL SECTION MILL
4.	BLAST FURNACE COKE PROPERTIES AND THE INFLUENCE ON OFF-GAS DUST • COKE (BLAST FURNACE) • OVERVIEW OF THE BLAST FURNACE PROCESS • COKE DEGRADATION IN THE BLAST FURNACE • INTRODUCTION: CSR AND CRI ANALYSIS • FLUE DUST CHARACTERISTIC AND OBSERVATION
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GURU GHASIDAS VISHWAVIDYALAYA

BILASPUR - 495009



Summer Training Report

On

“How to achieve zero liquid discharge in power plants”

At



NATIONAL THERMAL POWER CORPORATION LIMITED SIPAT

Submitted by

Dimpal Gautam (22021118)

Guided by

Mr. Nakka Ramesh

DEPARTMENT OF CHEMICAL ENGINEERING

School Of Studies Engineering & Technology

GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)

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July 2025

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DATE -19/07/2025

Ref No. RLI/SIPAT/VT/CERT/2025/VT25CHEM021

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KV Prasad
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Nickel-supported mixed metal oxides catalyst for Dry Reforming of Methane

An Internship Report

In Partial Fulfilment of the Requirement for Award of Degree of
Bachelor of Technology of the 4th Year in Chemical Engineering

Submitted By

Janhavi Patel (22021119)

Under the Guidance of

Dr. Prateek Khatri

Assistant Professor



DEPARTMENT OF CHEMICAL ENGINEERING
SCHOOL OF STUDIES OF ENGINEERING & TECHNOLOGY
GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)

July 2025

ABSTRACT

The rapid growth of the global population and ongoing socioeconomic development have significantly increased worldwide energy demands, leading to a surge in fossil fuel usage and a consequential rise in greenhouse gas emissions. These emissions, primarily composed of stable and hazardous gases like CO₂ and CH₄, are major contributors to pressing environmental problems such as global warming, unpredictable weather patterns, and the loss of biodiversity. In response to these challenges, the dry reforming of methane (DRM) presents a promising strategy by converting greenhouse gases into valuable syngas. However, DRM's highly endothermic nature and tendency for side reactions pose considerable catalytic challenges.

This study investigates the performance of a nickel-based catalyst supported on a ceria–magnesia (CeO₂-MgO) mixed oxide for the DRM process. The catalyst, containing 15 wt% Ni, was synthesized via coprecipitation of the support and subsequent impregnation of nickel. Ammonia was used as the precipitating agent for the support preparation. The resulting catalyst was thoroughly characterized using X-ray diffraction (XRD), and BET surface area analysis. Our findings focus on how the combined use of CeO₂ and MgO as support materials enhances the catalyst's performance, specifically at lower DRM reaction temperatures, offering a viable approach to efficient syngas production while addressing environmental concerns related to greenhouse gas emissions.



NATIONAL INSTITUTE OF TECHNOLOGY ROURKELA

CERTIFICATE OF COMPLETION

This Certificate is Awarded to

Janhavi Patel

Guru Ghasidas Vishwavidyalaya

has successfully completed summer internship program in

Chemical Engineering

*Conducted from 16th May to 16th June 2025
at Department of Chemical Engineering, NIT Rourkela*

Date: 16/06/2025

Prateek

Dr. Prateek Khatri
Assistant Professor
Department of Chemical Engineering
National Institute of Technology Rourkela

Prof. Prateek Khatri
Supervisor

GURU GHASHIDAS VISHWAVIDYALAYA

BILASPUR– 495009



Summer Internship Report

Internship Done in:

NTPC SIPAT



On

Demineralization of water in power plants

Name: Jitesh Meher

Roll No.: 22021120

Branch: Chemical Engineering

Semester:- 7th

Guided By:- Mr. Nakka Ramesh

Internship Duration: 16th June 2025 to 15th July 2025

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KV Prasad
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 - The Impact of Scaling and Corrosion
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 - Common Raw Water Sources
 - Initial Water Pre-treatment
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 - Filtration Units (Multimedia and Activated Carbon)
 - Mixed Bed Polishing Unit
6. Important Operating Parameters and Water Quality Control
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 - Flow Rate and Pressure Drop
 - Feed Water Quality Requirements
7. Safety Precautions and Emergency Protocols
 - Chemical Handling and Personal Protective Equipment (PPE)
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 - IoT and Mobile App Control
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9. Conclusion
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A Project Report

On

An Overview of the Viscose Plant

Submitted By

Kashish Sain

Under the Guidance of

Shivaji Patil

General Manager



**Grasim Industries Limited,
part of the Aditya Birla Group,
ranks amongst the top publicly listed companies in India**

June 2025

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26th June 2025



TO WHOMSOEVER IT MAY CONCERN

This is to certify that Ms. Kashish Sain, has successfully completed internship from 26th May 2025 to 25th June 2025 at Grasim Industries Limited, VFY – Fashion Yarn Business, Kalyan Unit.

As part of the Internship programme, she worked in the Prod - PSY - Viscose department. She has worked on the project on "An Overview of the Viscose Plant". The objective of this project was to understand and gain hands-on exposure to plant operations, understand key technical processes like pulping, xanthation, dissolution, filtration, and spinning, and observe how theoretical concepts are applied in an industrial setup.

During the internship period, she took keen interest in the working of the mentioned departments. She is hard-working and diligent. We wish her success in all future endeavors.

For Grasim Industries Limited
VFY – Fashion Yarn Business, Kalyan Unit.




Shrikant B Gore
Function Head
Human Resources



Grasim Industries Limited
(VFY – Fashion Yarn Business)

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**A
Internship Report
on
Transformer Oil Analysis**



**Submitted in partial fulfilment of the requirement of the degree
of Bachelor Of Technology of the 4th Year**

**In
Chemical Engineering**

Submitted by

Name

MADASU NAGA

Roll No.

22021122

**DEPARTMENT OF CHEMICAL ENGINEERING
School of Studies Engineering & Technology
GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)**

**(A Central University Established by The Central University Act
2009 No. 25 of 2009)**

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Internship Certificate



REGIONAL LEARNING INSTITUTE, NTPC, SIPAT
क्षेत्रीय ज्ञानार्जन संस्थान, एनटीपीसी, सीपत
CERTIFICATE OF VOCATIONAL TRAINING - 2025
व्यावसायिक प्रशिक्षण प्रमाण पत्र - 2025

THE CERTIFICATE IS AWARDED TO
MADASU NAGA

VT Roll No -VT25CHEM041

Branch - CHEMICAL ENGINEERING

Name of College/Institute - GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR

For satisfactorily completing **Vocational Training at NTPC, Sipat, Bilaspur** for a period of four weeks from 16/06/2025 to 15/07/2025. The participant has successfully completed the course and has also completed the project assigned to him/her as part of this course. We wish him/her a bright and successful future.



DATE -19/07/2025

Ref No. RLI/SIPAT/VT/CERT/2025/VT25CHEM041

Nakka Ramesh
Sr. Manager (RLI)

KV Prasad
GM & Head (RLI-Simulator)

Formation of Ni/CeO₂-MgO catalyst for Dry Reforming of Methane

An Internship Report

In Partial Fulfilment of the Requirement for Award of Degree of
Bachelor of Technology of the 4th Year in Chemical Engineering

Submitted By

Mahi Srivastava (22021123)

Under the Guidance of

Dr. Prateek Khatri

Assistant Professor

(NIT Rourkela)



DEPARTMENT OF CHEMICAL ENGINEERING

SCHOOL OF STUDIES OF ENGINEERING & TECHNOLOGY

GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)

July 2025

CERTIFICATE

Certified that the Major Project Report entitled *“Formation of Ni/CeO₂-MgO catalyst for Dry Reforming of Methane”* submitted by Mahi Srivastava of B.Tech. 7th semester, in partial fulfillment of the requirements for the award of degree in Bachelor of Technology (B. Tech) in Chemical Engineering, is according to the students’ own investigation carried out by them in the Department of Chemical Engineering, NIT Rourkela, during the session 2025-26.

Prof. Amit Jain

HoD

Department of Chemical Engineering
SoS of Engineering & Technology, GGV

Dr. Prateek Khatri

Supervisor

Department of Chemical Engineering
National Institute of Technology, Rourkela



ABSTRACT

The rapid growth of the global population and ongoing socioeconomic development have significantly increased worldwide energy demands, leading to a surge in fossil fuel usage and a consequential rise in greenhouse gas emissions. These emissions, primarily composed of stable and hazardous gases like CO₂ and CH₄, are major contributors to pressing environmental problems such as global warming, unpredictable weather patterns, and the loss of biodiversity. In response to these challenges, the dry reforming of methane (DRM) presents a promising strategy by converting greenhouse gases into valuable syngas. However, DRM's highly endothermic nature and tendency for side reactions pose considerable catalytic challenges.

This study investigates the performance of a nickel-based catalyst supported on a ceria–magnesia (CeO₂-MgO) mixed oxide for the DRM process. The catalyst, containing 15 wt% Ni, was synthesized via coprecipitation of the support and subsequent impregnation of nickel. Ammonia was used as the precipitating agent for the support preparation. The resulting catalyst was thoroughly characterized using X-ray diffraction (XRD), and BET surface area analysis. Our findings focus on how the combined use of CeO₂ and MgO as support materials enhances the catalyst's performance, specifically at lower DRM reaction temperatures, offering a viable approach to efficient syngas production while addressing environmental concerns related to greenhouse gas emissions.

A Project Report
on
COAL ANALYSIS AND IT'S
EFFECT ON COMBUSTION

*Submitted in partial fulfilment of the requirement for award of degree of
Bachelor of Technology in Chemical Engineering*

Submitted by

Mayank Dewangan

22021124



Guide

Nakka Ramesh
Sr. Manager (RLI)
REGIONAL LEARNING INSTITUTE,
NTPC, SIPAT

DEPARTMENT OF CHEMICAL ENGINEERING
School of Studies of Engineering & Technology
GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR (C.G.)
(A Central University Established by the Central University Act 2009 No. 25 of 2009)

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क्षेत्रीय ज्ञानार्जन संस्थान, एनटीपीसी, सीपत
CERTIFICATE OF VOCATIONAL TRAINING - 2025
व्यावसायिक प्रशिक्षण प्रमाण पत्र – 2025

THE CERTIFICATE IS AWARDED TO
MAYANK DEWANGAN

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Branch – CHEMICAL ENGINEERING

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For satisfactorily completing Vocational Training at NTPC, Sipat, Bilaspur for a period of four weeks from 16/06/2025 to 15/07/2025. The participant has successfully completed the course and has also completed the project assigned to him/her as part of this course. We wish him/her a bright and successful future.



Nakka Ramesh
Sr. Manager (RLI)

KV Prasad
GM & Head (RLI-Simulator)

Ref No. RLI/SIPAT/VT/CERT/2025/VT25CHEM028

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SUMMER TRAINING REPORT
AT
NATIONAL THERMAL POWER CORPORATION (SIPAT)
ON
WATER CHEMISTRY FOR POWER PLANT WITH SPECIFIC REFERENCE TO
SUPERCRITICAL BOILER
(June 2025-July 2025)



(SUBMITTED BY)
MOHIT AASHUTOSH HARSHVARDHAN
(ROLL NUMBER: 22021125)
(ENROLLMENT NUMBER: GGV/22/01525)
(2025-26)



Department of Chemical engineering
GURU GHASIDAS VISHWAVIDYALAYA
BILASPUR (C.G.) 495009

(A Central Universities established by Central Universities Act, 2009)

DECLARATION

I, Mohit Aashutosh Harshvardhan a student of chemical engineering department 7th semester in the year 2022-2026 having Roll No. 22021125, Enrollment No. (GGV/22/01525), hereby declare that I have undergone training at NATIONAL

CONTENT

1. Abstract
 2. Introduction
 3. About organisation
 4. Description of Supercritical Boiler
 5. All Volatile Treatment (AVT)
 6. Oxygenated Treatment (OT)
 7. Additional Water Treatment Process
 8. Comparison between AVT and OT Treatment
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-

1. ABSTRACT

Water chemistry plays a critical role in ensuring the efficiency, safety, and longevity of power plant operations, particularly in supercritical boilers used in modern thermal power plants like NTPC Sipat Super Thermal Power Station. Supercritical boilers operate at high temperatures and pressures, necessitating stringent water quality to prevent corrosion, scaling, and fouling in boiler tubes and turbine system. This report explores the significance of maintaining the key parameters of water such as pH, dissolved oxygen, and conductivity to enhance thermal efficiency and minimize downtime. Emphasis is placed on the unique challenges posed by supercritical boiler systems, including the need for ultra-pure water to withstand extreme operating conditions and the implementation of advanced treatment processes like AVT (All Volatile Treatment), OT (Oxygenated Treatment), Phosphate Treatment, demineralisation and chemical dosing. By analyzing the water chemistry practices at NTPC Sipat, which sources water from the Hasdeo River, this study highlights the critical relationship between water quality and operational performance, underscoring the importance of robust water management strategies in achieving sustainable and efficient power generation.

Training and certificate

REGIONAL LEARNING INSTITUTE, NTPC, SIPAT क्षेत्रीय ज्ञानार्जन संस्थान, एनटीपीसी, सीपत CERTIFICATE OF VOCATIONAL TRAINING - 2025 व्यावसायिक प्रशिक्षण प्रमाण पत्र – 2025 THE CERTIFICATE IS AWARDED TO MOHIT AASHUTOSH HARSHVARDHAN VT Roll No - VT25CHEM007 Branch – CHEMICAL ENGINEERING Name of College/Institute - GURU GHASIDAS VISHWAVIDYALAYA, BILASPUR For satisfactorily completing Vocational Training at NTPC, Sipat, Bilaspur for a period of four weeks from 16/06/2025 to 15/07/2025. The participant has successfully completed the course and has also completed the project assigned to him/her as part of this course. We wish him/her a bright and successful future.   Nakka Ramesh Sr. Manager (RLI)  KV Prasad GM & Head (RLI-Simulator)
Ref No. RLI/SIPAT/VT/CERT/2025/VT25CHEM007

A Project Report

On

Design and Simulation of Distillation Column Using MATLAB

Submitted in Partial Fulfilment of the Requirement for Award of Degree of
Bachelor of Technology in Chemical Engineering

Submitted By

MUKESH KUMAR

School of Studies, Engineering & Technology (Institute of Technology) Guru Ghasidas
Vishwavidyalaya, Bilaspur Chhattisgarh-495009

Dates: 5th June to 15th July, 2025

Indian Institute of Chemical Engineers (IIChE)

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Certificate from the IICChE

This is to certify that **MUKESH KUMAR** from **School of Studies, Engineering & Technology (Institute of Technology) Guru Ghasidas Vishwavidyalaya, Bilaspur Chhattisgarh-495009** successfully completed online summer internship programme in our organization. The matter embodied in this report is a genuine to the best of our knowledge and belief and has not been submitted before, neither to this Institute nor to any other organization for the fulfilment of the requirement of any course of study. During her internship tenure in IICChE, we found her as a hardworking, sincere, and diligent person and her behaviour and conduct was good. We wish her all the best for her future endeavour



Chief Coordinator, OIP-2025

ABSTRACT

Distillation is one of the most widely used separation processes in the chemical and petrochemical industries for the purification and separation of liquid mixtures based on differences in volatilities. The design and simulation of a distillation column require a strong understanding of thermodynamics, mass transfer, and process design principles. This report presents a detailed study on the design and simulation of a binary distillation column using MATLAB, with a particular focus on the graphical McCabe-Thiele method and stage-by-stage analysis.

The main objective of this internship project was to develop a MATLAB-based tool capable of calculating the number of theoretical stages, locating the feed stage, and generating the McCabe-Thiele diagram for a given set of input parameters such as distillate composition, bottoms composition, feed condition (q), relative volatility, and reflux ratio. MATLAB was selected due to its powerful computational capabilities, rich plotting functions, and ability to build customizable GUIs for user interactivity.

The code developed performs equilibrium calculations using relative volatility and constructs both the rectifying and stripping operating lines. The feed condition is represented through the q -line, and the intersection point of these lines determines the feed stage. A staircase construction method is implemented to calculate and visualize the number of ideal stages required to achieve the desired separation. Additionally, a Graphical User Interface (GUI) was created using MATLAB's App Designer, enabling users to input parameters dynamically and view the resulting simulation interactively.

Simulation results demonstrate that the number of theoretical stages is significantly influenced by the relative volatility, feed composition, and reflux ratio. The McCabe-Thiele diagram produced provides clear insight into how changes in design parameters affect the column performance. The GUI enhances the learning experience by simplifying interaction with complex calculations and improving visualization.

This project not only reinforces fundamental concepts of distillation but also highlights the versatility of MATLAB as a tool for process design, simulation, and educational purposes. Looking ahead, the scope of MATLAB in process engineering continues to grow with integration into digital twin systems, real-time optimization, and AI-driven control strategies. This work serves as a foundation for future exploration of more complex multicomponent distillation systems, dynamic simulations, and integration with industrial simulation platforms.

Report
On
Industrial Internship Training Program
OSTP-2025

Subject Name: Petroleum Refining Engineering

Submitted in Partial Fulfilment of the Requirements for the mandatory Industrial
Internship training programme

Submitted by:
Mukesh Kumar Sahu
(22021127)

GURU GHASIDAS CENTRAL UNIVERSITY
BILASPUR C.G.



Dates: 5th June to 15th July, 2025

Terra Green Technologies Pvt. Ltd

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<https://terra-green.in/contact/terragreenostp@gmail.com>

Certificate

This is to certify that MUKESH KUMAR SAHU from GURU GHASIDAS CENTRAL UNIVERSITY BILASPUR CHHATISGARH successfully completed online summer internship programme in our organization. The matter embodied in this report is a genuine to the best of our knowledge and belief and has not been submitted before, neither to this Institute nor to any other organization for the fulfilment of the requirement of any course of study. During her internship tenure in Terra Green Technologies Pvt. Ltd, we found her as a hardworking, sincere, and diligent person and her behaviour and conduct was good. We wish her all the best for her future endeavour.

Shayan Mal

Training Coordinator, OSTP-2025

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